

Engine Sealing.

The following bolts are to be drilled to enable the engine to be sealed should the need arise.

Prod A, Prod B, Mod C and Juniors.

- 1 Head Bolt
- 1 Block to Bell housing Bolt.
- 1 Sump to Block Bolt
- 1 Timing Cover Bolt.
- 1 Inlet Manifold Bolt.
- 1 Exhaust Manifold Bolt
- 1 Rocker Box head Bolt
- 1 Carburettor to Inlet Manifold Bolt.
- 1 Diff Bolt

1450, & Specials

- 1 Sump Bolt
- 1 Rocker to Head Bolt
- 1 Head Bolt

Pinto head bolts cannot be drilled therefore cam cover on each side to be drilled.

Motorbike engine head bolts cannot be drilled therefore cam cover should be drilled.